## **ABSTRACT OF THE DISCLOSURE**

A chemical toner and an emulsion aggregation process for preparing the chemical toner, wherein the chemical toner is composed of: (a) a resin including a compound which exhibits a molecular weight polydispersity of from about 1.1 to about 3.0 (where the resin is produced by a stable free radical polymerization process); (b) an optional wax; and (c) a colorant, wherein the particle size of the chemical toner exhibits a geometric standard deviation of about 1.25 or less.